

*The 324 Building provides radiation shielding from contaminated soil under the building.*



*The U.S. Department of Energy and contractor Central Plateau Cleanup Company are preparing to remediate highly contaminated soil beneath the 324 Building.*

## Background

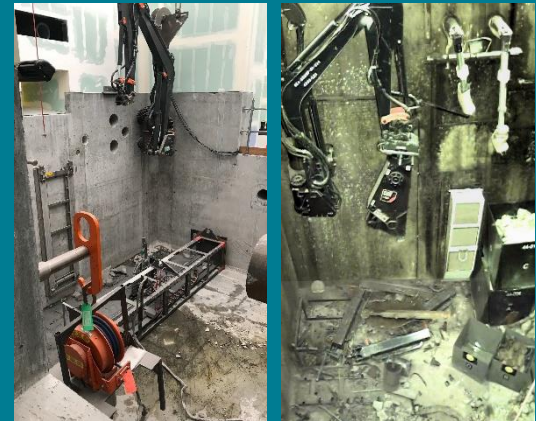
The 324 Building, located in Hanford's 300 Area, supported research on highly radioactive materials and operated from 1966 to 1996. Demolition operations were postponed in 2010 after workers discovered significant contamination under a portion of the building, which likely came from a previous spill of highly radioactive waste within the building. Removing that contamination to allow for the eventual demolition of the building is a top priority for the U.S. Department of Energy (DOE) and Central Plateau Cleanup Company (CPCCo) due to the proximity of the Columbia River and the city of Richland.

## Mission

DOE and CPCCo are designing, testing, and procuring remotely operated equipment and making necessary building modifications to remove the highly contaminated soil, which allows for the eventual demolition of the facility. The contaminated soil is approximately 300 yards from the Columbia River, yet remains protected from rainwater and is immobile due to the 324 Building above the contaminated soil.



*Workers are cleaning out contaminated rooms called "hot cells" to install remote-operated equipment.*



*Workers use an offsite mockup (left) with replicated equipment that allows them to train in a clean environment before performing work in the hot cells (right).*



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[www.hanford.gov](http://www.hanford.gov)  
[cpcco.hanford.gov](http://cpcco.hanford.gov)



# 324 Building Disposition Project



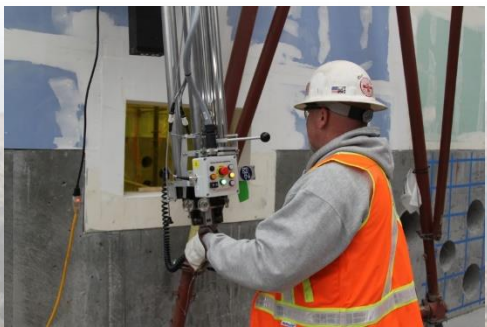
A full-scale mock-up facility replicates features inside the 324 Building.



Workers safely remove waste from the airlock, an area adjacent to B Cell.



Workers tested a saw at the mock-up that will be installed in B Cell to cut through the stainless steel liner and the concrete floor.



Crews test and train on remote-operated equipment at the 324 Building mock-up.

## Hazards

In addition to the high levels of radioactive contamination, workers must reinforce the hot cell foundation by installing micropiles around it to ensure the facility remains stable during the excavation of contaminated soil beneath the structure. Additionally, the building's ventilation and other systems must be maintained to support the use of remotely operated equipment to remove the soil.

## Safety and Efficiency

A short distance from the 324 Building, crews built a mock-up of the building's hot-cell area. The mock-up facility allows employees to train in a safe environment to gain confidence in using the equipment before having to perform actual hot-cell work in the 324 Building.

## Progress

Workers have installed remotely operated equipment inside B Cell and are using it to remove debris from the hot-cell to gain access to cut through the floor.

Crews are also safely removing legacy debris from B Cell and shipping it to the Environmental Restoration Disposal Facility (ERDF), Hanford's onsite engineered landfill.

Inside and outside the building, work is underway to stabilize the building's hot cell foundation to ensure the structure doesn't shift during soil excavation.

## Future

CPCCo will use remotely operated equipment to finish removing debris and grout from the floor of B Cell, the stainless steel floor liner of B Cell, and the 6-inch-thick concrete floor, before starting to remove contaminated soil around the B Cell perimeter. The most highly contaminated soil will be put into bins and placed into adjacent cells within the building to be encased in a cement-like material called grout. Less-contaminated soil will be packaged for safe shipment to ERDF.

This conceptual illustration shows the remote-operated excavator arms and other key components that will be used to remove the highly contaminated soil under the 324 Building.

